





Ag Buildings Arc Welding

Least Protection

- 1. Inadequate circuit; no automatic fire suppression system; ventilation lacking; flammable materials within a few feet of weld zone; shielding gas cylinders (if used) in horizontal, non-secure position.
- 2. Separate adequately fused circuit; no automatic fire suppression system; natural ventilation only; flammable materials within a few feet of weld zone; shielding gas cylinders (if used) in upright, non-secure position.
- 3. Separate adequately fused circuit; no automatic fire suppression system; natural ventilation only; flammable materials within 35 feet of weld zone; shielding gas cylinders (if used) secured in upright position.
- 4. Separate adequately fused circuit; no automatic fire suppression system; installed ventilation system; no flammable materials within 35 feet of weld zone; shielding gas cylinders (if used) secured in upright position.
- 5. Separate adequately fused circuit; installed automatic fire suppression and ventilation system; no flammable materials within 35 feet of weld zone; no shielding gas cylinders used.

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| O5 | O5 | O5 | O5 | O5 | |

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Most Protection







Ag Buildings

Electrical Lighting/Fixtures

Least Protection

1. Lighting is unprotected from direct contact; lightbulbs are missing from socket; faceplates are loose, broken or missing.

2.



3. Some lightbulbs are protected; faceplates are in place and intact.

4.



protective coverings; faceplates are in place and intact.

Most Protection



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| O4 | O4 | O4 | O4 | O4 |
| O5 | O5 | O5 | O5 | O5 |

| Farm: |
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Ag Buildings

Electrical Panel

Least Protection

1. Fuses are bypassed with pennies; electrical panel is covered with dust, trash, or spider webs; electrical panel cover is missing.

2.



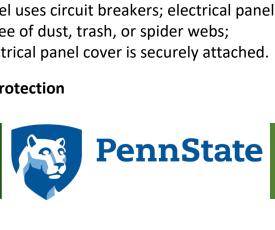
3. Panel uses fuses; electrical panel has some dust, trash, or spider webs on it; electrical panel cover is not securely attached.

4.



5. Panel uses circuit breakers; electrical panel is free of dust, trash, or spider webs; electrical panel cover is securely attached.

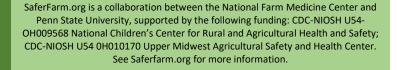
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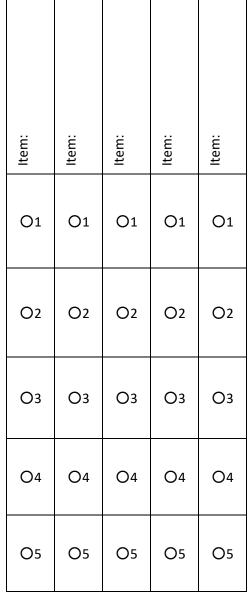
Ag Buildings

Electrical Wiring

Least Protection

- 1. Wiring has only two leads; insulation is brittle; fixtures are deteriorated.
- 2. Type NM-B wiring has three leads with flexible insulation; fixtures are not dust and water resistant.
- 3. Type NM-B wiring has three leads with flexible insulation; plastic or metal fixtures are dust and water resistant.
- 4. Type UF-B cable has three leads with flexible insulation; fixtures are not dust and water resistant.
- 5. Type UF-B cable has three leads with flexible insulation; plastic fixtures are dust and water resistant.

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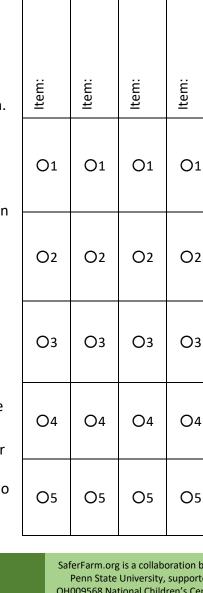
Ag Buildings

Equipment/Material Storage

Least Protection

- 1. Farm equipment or tractors stored and operated within barn; flammable materials stored and used in barn (feedstuffs excluded); source of open flame may be used within barn.
- 2. Farm equipment and tractors may be temporarily stored and are operated in barn; flammable materials may temporarily be stored and routinely used in barn (feedstuffs excluded); no source of open flame used within barn.
- 3. Farm equipment and tractors are not stored but may be operated within barn; no flammable materials stored in barn, but may be used in barn (feedstuffs excluded); no source of open flame used within barn.
- 4. Farm equipment and tractors are not stored but may be operated within barn; no flammable materials stored or used in barn (feedstuffs excluded); no source of open flame used within barn.
- 5. Farm equipment and tractors are not stored or operated within barn; no flammable materials stored or used in barn (feedstuffs excluded); no source of open flame used within barn.

Most Protection



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SaferFarm.org is a collaboration between the National Farm Medicine Center and Penn State University, supported by the following funding: CDC-NIOSH U54-OH009568 National Children's Center for Rural and Agricultural Health and Safety; CDC-NIOSH U54 0H010170 Upper Midwest Agricultural Safety and Health Center. See Saferfarm.org for more information.

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Ag Buildings

Fire Detection/Suppression

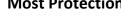
Least Protection

- 1. No smoke or heat detector of any type utilized, or battery has discharged and not been replaced; lacking fire resistive construction; no fire extinguishers.
- 2. Smoke detector placed in farm office only; detector service or replacement schedule unknown; no fire resistive construction; ABC type fire extinguisher equipped.
- 3. Owner installed smoke and/or heat detectors; no suppression system; detector serviced yearly; fire resistive construction, but no firewall/roof-fire-vent; ABC type fire extinguisher mounted at exits.
- 4. Professionally installed and monitored fire detection; no suppression system; fire resistive construction with firewall and roof fire-vents; ABC type fire extinguisher mounted at exits.
- 5. Professionally installed and monitored fire detection and suppression system; fire resistive construction with firewall and roof fire-vents; ABC type fire extinguisher mounted at exits.

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| O1 | O1 | O1 | O1 | O1 |
| O2 | O2 | O2 | O2 | O2 |
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Ag Buildings

Fire Extinguishers

Least Protection

1. Fire extinguishers are not charged, are missing, or have never been there.

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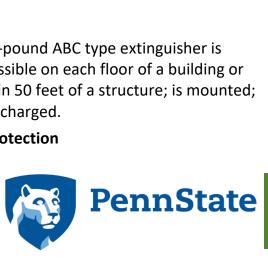
3. Only one 10-pound ABC type extinguisher is available or charged; extinguisher is not easily accessible, not mounted; only Class A or Class BC extinguishers are present.

4.



5. A 10-pound ABC type extinguisher is accessible on each floor of a building or within 50 feet of a structure; is mounted; fully charged.

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| O5 | O5 | O5 | O5 | O5 |

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Ag Buildings

Flammable Liquid Storage

Least Protection

- 1. Flammable and combustible liquids stored on open shelves, or on the ground or floor.
- d in wooden cabinet.
- 4. Flammable and coml in metal, self-closing
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| 2. | Flammable and combustible liquids stored |
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| | in wooden cahinet |

| 3. | Flammable and combustible liquids stored |
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| | in metal non-self closing unlocked cabinet |

| bustible liquids stored ,, unlocked cabinet. | О3 | O3 | O3 | |
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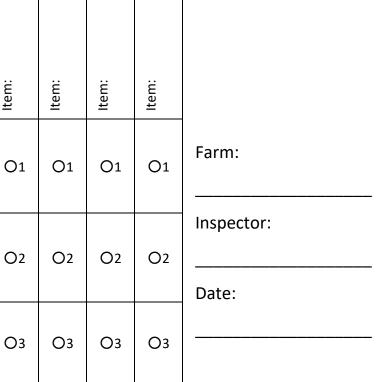
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| 5. | Flammable and combustible liquids stored |
|----|--|
| | in metal, self-closing, locked cabinet. |

Most Protection









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O4

O5

O4

O5







Ag Buildings

Gas Metal Cutting

Least Protection

- Compressed gas cylinders filled by supplier/vendor, owned and transported by user; cylinders not stored upright or secured by chain and lock; no fuel gas metal cutting training program.
- Compressed gas cylinders filled by supplier/vendor and transported by user; cylinders stored upright and secured by chain only; not all users trained in fuel gas metal cutting safety and procedures before use.
- Compressed gas cylinders owned, filled and delivered by supplier/vendor; cylinders stored upright and secured by chain only; not all users trained in fuel gas metal cutting safety and procedures before use.
- Compressed gas cylinders owned, filled and delivered by supplier/vendor; cylinders stored upright and secured by chain and lock, all users trained in fuel gas metal cutting safety and procedures before use.
- Compressed gas cylinders owned, filled and delivered by supplier/vendor; cylinders stored upright and secured by chain and lock; all users trained in fuel gas metal cutting safety and procedures before use.

| Item: | Item: | Item: | Item: | Item: |
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| O1 | O1 | O1 | O1 | O1 |
| O2 | O2 | O2 | O2 | O2 |
| O3 | O3 | О3 | О3 | О3 |
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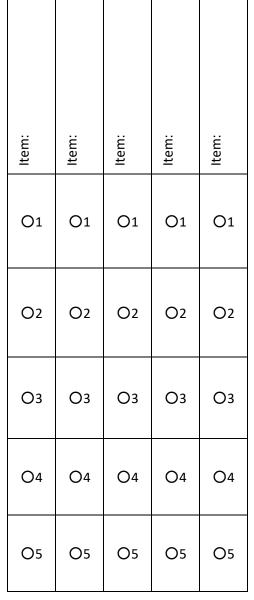


Ag Buildings

Heating Ag Building

Least Protection

- 1. Portable, original equipment manufacturer heating device (electric space heater, etc.); combustible materials are against heat source; poor maintenance.
- 2. Permanently installed, original equipment manufacturer heating device (electric space heater, etc.); combustible materials are against heat source; below average maintenance.
- 3. Permanently installed, original equipment manufacturer heating device (electric space heater, etc.); heat source is within a few inches of combustible materials; average maintenance.
- 4. Permanently installed, original equipment manufacturer heating device (gas space heater, etc.): area around heat source is free of combustible materials; good maintenance.
- 5. Permanently installed, original equipment manufacturer heating device (gas space heater, etc.); area around heat source is free of combustible materials; excellent maintenance.



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Ag Buildings

Housekeeping

Least Protection

1. Walkways are not clear; litter is present; buildings are cluttered and messy.

2.



3. All walkways are clear; some litter is present; buildings look somewhat untidy.

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5. All walkways are clear; litter has been removed; buildings look neat and tidy

Most Protection



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Lightning Protection

Least Protection

- 1. There is not a lightning protection system installed on the building or structure.
- 2. Lightning protection system is not complete and/or needs repair or maintenance to the system.
- A complete lightning protection system has all or some components that were installed by a certified installer but is not currently certified by the Lightning Protection Institute and/or Underwriter Laboratories
- 4. A complete lightning protection system that has only part of the system installed by a certified installer and that part is currently certified by the Lightning Protection Institute and/or Underwriter Laboratories.
- A complete lightning protection system was installed by a certified installer and the protection system is currently certified by the Lightning Protection Institute and/or Underwriter Laboratories

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Most Protection









Ag Buildings

Power Outage

Least Protection

- 1. No power outage protection available.
- 2. Tractor PTO-powered generator available; no regular operation check; manual transfer switch to disconnect from main distribution line; no alarm system.
- 3. Tractor PTO-powered generator available; no regular operation check; automatic transfer switch to disconnect from main distribution line; no alarm system.
- 4. Automatic power generator professionally installed; operation tested semi-annually; automatic transferswitch to disconnect from main power distribution line; no alarms sounded when operating.
- 5. Automatic power generator professionally installed; operation tested semi-annually; automatic transferswitch to disconnect from main power distribution line; alarms sounded when operating.

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| O2 | O2 | O2 | O2 | O2 |
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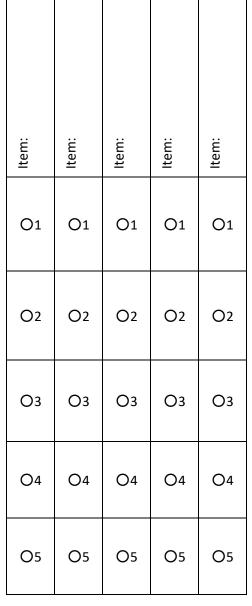


Ag Buildings

Rodent Control

Least Protection

- 1. No program of rodent control utilized.
- 2. Self-administered rodent control program utilized; treatments begun with observation of multiple rodents and obvious damage (e.g. crop loss, structural damage).
- 3. Self-administered rodent control program utilized; treatments begun with first observation of rodent's presence.
- 4. Professional rodent control program is used; treatments begun with first observation of rodent's presence.
- 5. Professional rodent control program is used; regular schedule of treatments are made.



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Ag Buildings

Roof Attachment Wind Load

Least Protection

- Truss to girder joint attached by toe-nailed nails; truss to post nailed; no lateral bracing or diagonal bracing of top and bottom chord and web members to engineer design or manufacturer's specifications.
- 2. Truss to girder joint attached by wooden framing anchor with nails; girder to post nailed; lateral bracing of bottom chord, but no lateral or diagonal bracing of top and web members to engineer design or manufacturer's specifications.
- Truss to girder joint attached by wooden framing anchor with bolts or nails; girder to post nailed; lateral and diagonal bracing of top and bottom chord and web members to engineer design and manufacturer's specifications.
- 4. Truss to girder joint attached by mechanical uplift connection with bolts or nails; girder to post lag screwed; lateral and diagonal bracing of top and bottom chord and web members to engineer design and manufacturer's specifications.
- 5. Truss to girder joint attached by mechanical uplift connection with bolts or nails; girder to post bolted; lateral and diagonal bracing of top and bottom chord and web members to engineer design and manufacturer's specifications.

| Item: | Item: | Item: | Item: | Item: |
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| O1 | O1 | O1 | O1 | O1 |
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Most Protection





PennState







Ag Buildings

Roof Bracing Snow Load

Least Protection

- 1. No lateral bracing of bottom chord or web members; trusses built and installed by owner.
- Lateral bracing of bottom chord members to manufacturer's specifications but not top chord or web members; bracing not installed to engineer's specifications; installed by owner or non-certified builder.
- Lateral bracing of bottom chord members but not top chord or web members and not to manufacturer's specifications; some bracing installed to engineer's specifications; installed by non-certified builder.
- Lateral bracing of top and bottom chord members but not web to manufacturer's specifications; some bracing installed to engineer's specifications; installed by certified builder.
- Lateral bracing of top and bottom chord members and web to manufacturer's specifications; all bracing installed to engineer's specifications; installed by certified builder.

Most Protection

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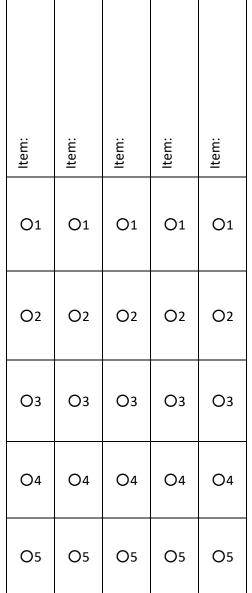
Ag Buildings

Roof Design Snow Load

Least Protection

- 1. Building designed and built by owner.
- 2. Building design by engineering source but obtained from commercially available blueprint; built by owner.
- 3. Building design by engineering source but obtained from commercially available blueprint; building components sealed to appropriate standard by component manufacturer; building erected by noncertified construction contractor.
- 4. Building design sealed to appropriate location standard by qualified professional engineer; building components sealed to appropriate standard by component manufacturer; building erected by noncertified construction contractor.
- 5. Building design sealed to appropriate location standard by qualified professional engineer; components sealed to appropriate standard by component manufacturer; erected by certified construction contractor.

Most Protection



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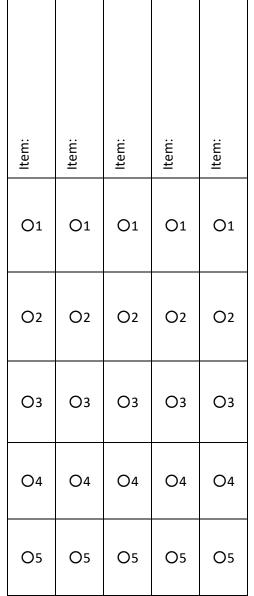
Ag Buildings

Roof Design Wind Load

Least Protection

- 1. Building designed and built by owner.
- 2. Building design by engineering source but obtained from commercially available blueprint; building erected by owner.
- Building design by engineering source but obtained from commercially available blueprint; building components sealed to appropriate standard by component manufacturer; building erected by noncertified construction contractor.
- Building design sealed to location appropriate standard by qualified professional engineer; building components sealed to appropriate standard by component manufacturer; building erected by non-certified construction contractor.
- Building design sealed to location appropriate standard by qualified professional engineer; building components sealed to appropriate standard by component manufacturer; building erected by certified construction contractor.

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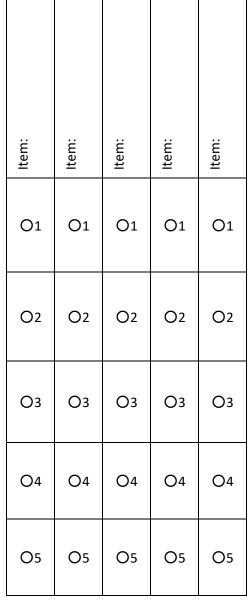
Ag Buildings

Roof

Least Protection

- Damaged metal or wood shingle roof; roof edges (rake) not protected from wind damage.
- 2. Re-painted, clad-metal roofing with overlapping joints; roof edges (rake) not protected from wind damage.
- Re-painted, clad-metal roofing with overlapping joints; roof edges (rake) protected from wind damage.
- 4. Rust resistant, clad-metal roofing with overlapping joints; roof edges (rake) protected from wind damage.
- 5. Rust resistant, clad-metal roofing with overlapping joints; roof edges (rake) protected from wind damage; or watertight slate roof.

Most Protection



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Ag Buildings

Spray Painting

Least Protection

- 1. No working mist control and ventilation system; paints and finishes applied by hand and spray application; paints, finishes, solvents not stored in flame-proof cabinet; rags stored in a pile on the floor.
- 2. Non-working mist control and ventilation system if spray applied or paints and finishes applied by hand application; paints, finishes, solvents not stored in flame-proof cabinet; rags stored in open metal container.
- 3. Working mist control and ventilation system if spray applied or paints and finishes applied by hand application; paints, finishes, solvents stored in flame-proof cabinet; rags stored in open metal container.
- 4. Working mist control and ventilation system if spray applied or paints and finishes applied by hand application; paints, finishes, solvents stored in flame-proof cabinet; rags stored in air-tight metal container.
- 5. Working mist control and ventilation system if spray applied or paints and finishes applied by hand application; paints, finishes, solvents stored in flame-proof cabinet; rags disposed of daily.

Most Protection

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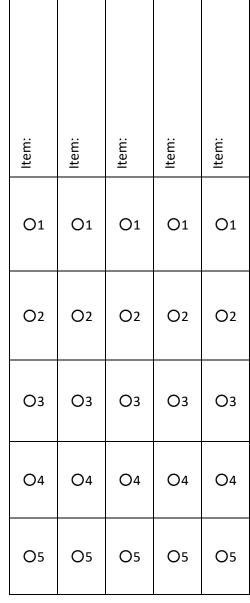


Vehicle and Equipment Repair

Least Protection

- 1. Equipment or vehicle with gasoline engines are always stored in repair area; open flame heating system used; no flammable materials storage cans or cabinet available.
- 2. Equipment or vehicle with gasoline engines are frequently stored in repair area; open flame heating system used; flammable liquid storage in non-approved cans, or non-fire proof cabinet.
- Equipment or vehicle with gasoline engines are temporarily stored in repair area; no open flame heating system; flammable liquid storage in nonapproved cans, and non-fire proof cabinet.
- 4. Equipment or vehicle with gasoline engines are temporarily stored in repair area; no open flame heating system; flammable liquid storage in approved UL fire safety containers, but not in self-closing, fire-proof cabinet.
- Equipment or vehicle with gasoline engines are not stored in repair area; no open flame heating system; flammable liquid storage in approved UL fire safety containers or self-closing, fire-proof cabinet.

Most Protection



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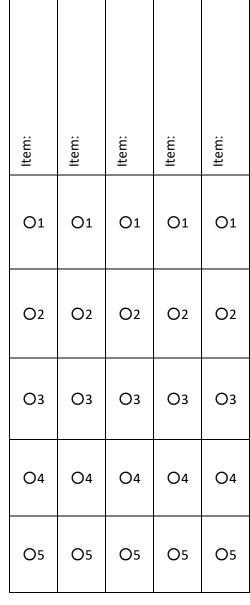
Ag Buildings

Woodworking Area

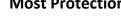
Least Protection

- 1. Power equipment only used; no dust collection system; no ventilation system; paints and finishes applied primarily by spray; no paint mist control system.
- 2. Hand and power equipment used; no dust control system; natural ventilation system only; paints and finishes applied by hand and by spray; paint spray mist control by natural ventilation.
- 3. Hand and power equipment used; working dust control system or individual equipment has dust control attachment: natural ventilation system only; paints and finishes applied by hand and by spray; paint spray mist control by natural ventilation.
- 4. Hand equipment and power equipment used; working dust control system; working ventilation system; paints and finishes applied by hand only.
- 5. Hand equipment only used; working dust control system; working ventilation system; paints and finishesapplied by hand only.

Most Protection



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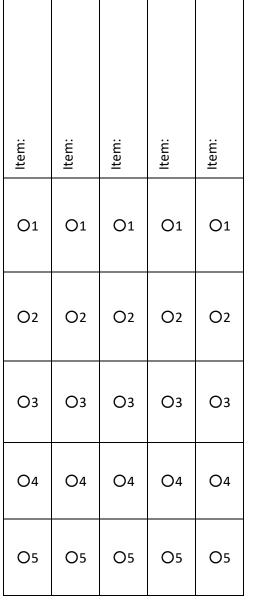




Ag Buildings Work Area

Least Protection

- 1. Workspace too small; poorly lighted; poor ventilation; 100 amp-120 volt single phase electrical service installed by owner.
- 2. Workspace too small; poorly lighted; natural ventilation; 100 amp-240 volt single phase electrical service installed by noncertified electrician.
- 3. Adequate workspace; average lighting; natural ventilation; maximum of 200 amp-240 volt three phase electrical service installed by certified electrician.
- 4. Adequate workspace; well lighted; mechanically ventilated; maximum of 200 amp-240 volt three phase electrical service installed by certified electrician.
- 5. Adequate workspace; well lighted; mechanically ventilated; minimum of 200 amp-240 volt three phase electrical service installed by certified electrician.















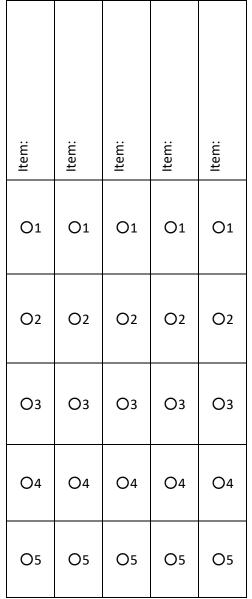
Ag Buildings

Workshop Heating

Least Protection

- 1. Homemade heating device (space heater, etc.); combustible materials are against heat source; poor maintenance.
- 2. Portable, original equipment manufacturer heating device (space heater, etc.); combustible materials are against heat source; below average maintenance.
- Portable, original equipment manufacturer heating device (space heater, etc.); heat source is within a few inches of combustible materials; average maintenance.
- 4. Permanently installed, original equipment manufacturer heating device (space heater, etc.); area around heat source is free of combustible materials; good maintenance.
- Permanently installed, original equipment manufacturer heating device (space heater, etc.); area around heat source is free of combustible materials; excellent maintenance.

Most Protection



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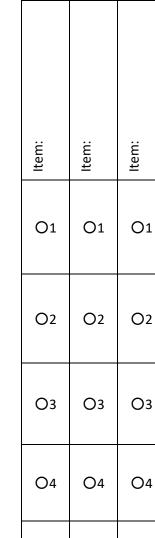
Ag Building

Workshop Storage

Least Protection

- 1. No wall mounted storage racks; no storage area lighting; aisle ways cluttered.
- 2. Wall mounted storage racks but undersized for longest stock; no storage area lighting; aisle ways not always clear.
- 3. Wall mounted storage racks sized for longest stock; minimal storage area lighting; aisle ways not always clear.
- 4. Wall mounted storage racks sized for longest stock; minimal storage area lighting; aisle ways clear.
- 5. Wall mounted storage racks sized for longest stock; adequate storage area

Most Protection



O5

 O_5

ltem:

O1

O₂

O3

O4

O5

 O_5

O1

O2

O3

O4

 O_5

| Farm: | |
|------------|---|
| Inspector: | _ |
| Date: | |



lighting; aisle ways clear.



